

PHI Czmoglage Blzdi

Ship Nov 20

Work Order ID 125611

125611

Page 1

October-17-14 10:17:45 AM

Item ID: D206-642-512PHI

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/07/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

Q

*JP

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-642-512 CHG006

DAS

33

9-89

14-11-18

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
26
9-89

NOV 11 2014

DAS

33

9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
33
9-89

14-11-18

Work Order ID 125611

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125611

Page 2

Item ID: D206-642-512PHI Accept *N900040100* Setup Start *NS1*
 Revision ID:
 Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible Stop *NS2*
 Start Date: 10/16/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 11/07/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130						DAS			
Packaging	Memo	0.00				46			
Packaging	Identify and pack for shipping as per PPP D206-642-512					9-89			
	Location: <u>013</u>	Ship							
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

NOV 21 2014

14/11/21

4-11-21

Picklist Print

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5C34A		Purchased	No				Each	53.0000		2			
AN5C34A									**				
Bolt		DAS 33 9-89		<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					
				18918				2					
				ST336				51					
				m129692				12		2X			
				m130033				19					
				m130485				20					
D206-642-541		Manufactured	No				Each	2.0000		1			
D206-642-541									**				
Replacement Skidtube, High Gear, Standard Wearplates Fits LH or RH, DART (Apical) Tri-Bag Float Comp		DAS 33 9-89		<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					
				93874				1					
				96044				1					
D206-648-013		Manufactured	No				Each	10.0000		1			
D206-648-013									**				
Ground Handling Wheel Modification		DAS 33 9-89		<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PKG013				10					
				113780				2					
				115114				5					
				123068				3					
				WVWVW									

DAS
26
9-89

DAS
46
9-89

DAS
26
9-89

DAS
26
9-89

DAS
26
9-89

NOV 11 2014

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D2932-2 Manufactured No

Each 13.0000

Start Qty: 1.00

Required Qty: 1.00

D2932-2

206 Saddle Right Side

DAS
33
9-89

**

①

B125656

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST396

13

113009

1

114497

4

121748

4

122848

4

D2933-2 Manufactured No

Each 13.0000

D2933-2

206 Saddle Right

DAS
33
9-89

**

①

B125656

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST396

13

114499

5

121752

4

122867

4

D2938-2 Manufactured No

Each 15.0000

D2938-2

206 Saddle

DAS
33
9-89

**

①

B125658

DAS
26
9-89

Location

Loc Qty

Loc Code

ST390

7

109167

2

113248

2

114500

3

ST403

8

121869

4

123741

4

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D2939-2

Manufactured No

Each

13.0000

Start Qty: 1.00

Required Qty: 1.00

D2939-2

206 Saddle

DAS
33
9-89

**

1
B125659

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST391

5

113594

1

114501

4

ST403

8

121757

4

122887

4

AN3C41A

Purchased No

Each

121.0000

AN3C41A

Bolt

DAS
38
9-89

**

8

DAS
06
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

103324

4

122843

6

ST347

111

m127544

1

m128491

25

m130081

85

NOV 11 2014

8x

Picklist Print

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125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D2652

Manufactured No

Each

Start Qty: 1.00

Required Qty: 1.00

DAS

D2652

DAS

33

9-89

Bushing

**

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

44

31985

44

ST009

800

115133

24

120480

2

121634

223

121962

187

123711

200

124422

164

MS21043-3

Purchased

No

Each

166.0000

MS21043-3

DAS

33

9-89

Nut

**

20

m130673

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

GA

44

m130186

44

ST306

42

m128398

16

m129472

9

m129521

17

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Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

AN5C11A

Purchased

No

Each

112.0000

Start Qty: 1.00

Required Qty: 1.00

AN5C11A

Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

4

103715

4

Return2014

16

122416

16

ST362

5

M128403

5

st503

87

M126105

49

M127817

35

M128739

3

**

DAS
26
9-89

DAS
26
9-89

DAS
26
9-89

DAS
26
9-89

AN4C6A

Purchased

No

Each

325.0000

**

AN4C6A

Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST345

200

m130325

200

ST355

42

128324

12

m125709

30

ST517C

69

m128403

69

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D3672-3 Manufactured No

Each 1,181.000

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Washer, Phenolic

DAS
26
9-89

**

DAS
26
9-89

DAS
26
9-89

Location	Loc Qty	Loc Code
FG	111	
84432	11	
89273	100	
ST055	1070	
107316	19	
110251	8	
112455	9	
113746	188	
121577	500	
124349	338	
89273	7	
93925	1	

NAS1149C0432R

Purchased No

Each 1,722.000

24

NAS1149C0432R

WASHER

DAS
26
9-89

**

DAS
26
9-89

NOV 11 2014

Location	Loc Qty	Loc Code
ST278	1722	
119124	6	
121255	2	
122441	5	
m125807	887	
m126221	222	
m130466	600	

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125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

MS21043-4

Purchased No

Each

Start Qty: 1.00
2,253.000

Required Qty: 1.00

MS21043-4

Nut

33
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	40	
104603	40	
ST306	2213	
m128300	57	
m128429	57	
m128798	1274	
m128818	825	

Each

13.0000

**

DAS
28
9-89

D3407-043

Manufactured No

D3407-043

Tow Ring

DAS
33
9-89

Location

Loc Qty

Loc Code

st530	13	
113820	6	
114527	6	
119642	1	

Each

180.0000

**

DAS
28
9-89

D3456-1

Manufactured No

D3456-1

Washer

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	7	
25701	7	
ST040	173	
107629	1	
113126	1	
115051	71	
121045	100	

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D3457-1

Manufactured No

Each

44.0000

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Washer

DAS
33
9-89

**

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

34

109133

4

121777

24

99638

6

Each

763.0000

**

DAS
26
9-89

NOV 11 2014

D2712

Manufactured No

D2712

Set Screw

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

50

29962

50

ST009

713

101775

5

107365

2

108882

1

113809

11

115155

250

121858

194

124450

250

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D2934

Manufactured No

Each

83.0000

Start Qty: 1.00

Required Qty: 1.00

D2934

Saddle Spacer

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST014

77

106671

2

114946

26

121765

25

123631

24

2x

D2935

Manufactured No

Each

97.0000

D2935

Saddle Spacer

DAS
26
9-89

DAS
33
3-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

91

113815

1

115157

20

120514

35

121970

35

2x

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

AN3C36A Purchased No Each 214.0000

Start Qty: 1.00

Required Qty: 1.00

AN3C36A

Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	25	
101261	4	
122204	11	
124827	10	
ST347	189	
m127769	1	
m128398	13	
m129907	175	

**

DAS
26
9-89

DAS
26
9-89

AN3C35A Purchased No Each 49.0000

AN3C35A

Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	4	
18914	4	
ST348	45	
M129514	45	

**

DAS
26
9-89

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

NAS1149C0332R

Purchased

No

Each

Start Qty: 1.00
8,749.000

Required Qty: 1.00

NAS1149C0332R

WASHER

DAS
33
9-89

**

Location

Loc Qty

Loc Code

CA

83

m129682

83

ST278

8666

122063

41

125654

425

m126319

51

m127306

2065

m127831

26

m128591

75

m129499

191

m130325

4792

m130466

1000

24

DAS
26
9-89

DAS
26
9-89

24v

D3672-1

Manufactured

No

Each

897.0000

24

D3672-1

Washer, Phenolic

DAS
33
9-89

**

Location

Loc Qty

Loc Code

FG

10

85222

10

ST055

887

113581

466

120116

379

80369

34

99099

8

24x

DAS
26
9-89

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D3396-3

Manufactured No

Each

66.0000

Start Qty: 1.00

Required Qty: 1.00

D3396-3

Bushings

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	10	
26772	10	
ST037	56	
120340	25	
123680	31	

**

DAS
26
9-89

AN5C35A

Purchased No

Each

110.0000

AN5C35A

Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

ST336	110	
M128687	2	
M129871	85	
M129940	23	

**

DAS
26
9-89

AN5C32A

Purchased No

Each

55.0000

AN5C32A

BOLT

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	4	
18918	4	
Return2014	2	
123523	2	
ST336	42	
m130298	42	
ST504	7	
m126007	7	

**

DAS
26
9-89

DAS
26
9-89

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Work Order ID: 125611

125611

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

MS21043-5

Purchased

No

Each

203.0000

Start Qty: 1.00

Required Qty: 1.00

MS21043-5

DAS
26
9-89

NOV 11 2014

Nut

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

20

101418

20

ST306

183

116548

88

121584

11

m129795

84

4x

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125611

Page 1

Item ID: D206-642-512PHI

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Stop ***NS2***

Start Date: 10/16/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/07/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-642

Q

JP

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-642-512 CHG006

MLJ

14-11-11

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control